



Teakdecking
Systems®

TDS ADHESION PROMOTER

TDS ADHESION PROMOTER is a **NEW** product that is a transparent, low viscosity, single component adhesion promoter that is D.O.T. nonhazardous. It is used to help improve the adhesion of our SIS440 teak deck caulk to areas where it can be difficult to achieve a good bond such as butt joints, painted surfaces such as a the cabin house, around deck fittings, and winches. The **TDS Adhesion Promoter** can also be used in emergency situations where the moisture content of the wood is suspected of being higher than recommended for caulking.

PACKAGING: 0.9 liter , Single component

COLOUR: Transparent

SPREADING RATE: 8 to 10 m2 per liter

SHELF LIFE & STORAGE: Stored in a dry, cool location, away from sunlight, sources of intense heat, or freezing at temperatures between 5°C - 26°C in the provided cases, the Adhesion promoter has a shelf life of eighteen /**18** months from the date of production. Note! Product date code on packaging is batch code and date of manufacture. Keep container tightly closed when not in use.

HANDLING SUGGESTIONS:

- 1.) Read and follow instructions printed on the packaging.
- 2.) Thoroughly vacuum off teak dust and clean surfaces with proper solvents before application.
- 3.) Should you not completely empty the packaging in which the Adhesion promoter was supplied, make sure that you thoroughly clean the screw-on lid and tin before closing lid. Left residue on the inside of the lid will make re-opening difficult or impossible.

BENEFITS:

- 1.) Strongly improves bond in problem areas
- 2.) Fast drying
- 3.) Low viscosity
- 4.) Easy to apply
- 5.) D.O.T Non-hazardous to ship
- 6.) Can be used on painted surfaces and Stainless Steel.





Teakdecking
Systems®

TDS ADHESION PROMOTER

APPLICATION:

1.) Clean and de-oil with Acetone. Let dry, then apply promoter immediately .

CLEANUP: Use mineral spirits to clean your hands and tools from caulk. **NEVER USE MINERAL SPIRITS IN TEAK SEAMS** (acetone or Isopropyl alcohol only).

2.) Can be used in emergency situations where the moisture content of the wood is suspected of being higher than the recommended for caulking.

3.) For best adhesion it is recommended to try to keep the surrounding wood at 12% moisture or less.

4.) Joints should be cleaned to fresh wood. Old caulk can be removed with razor knife or reefing hook, router, or circular saw. Sand wood with 80 grit sandpaper. Remove debris with reefing hook/brush, then use a vacuum or dried compressed air . Ensure no debris/contaminants are present.

5.) Apply a thin even coat of Adhesion Promoter with a brush to joints.

CURING TIME: The product is non-corrosive to all substrates. The product starts curing the moment it is exposed to air and humidity. Allow a minimum of 2 hours and a maximum of 4 hours to cure at 20 ° C, before applying SIS440 caulk.

CAUTION: Harmful when inhaled. May be harmful if ingested or in contact with the skin. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause an allergic skin reaction. Avoid breathing fumes. Use only outdoors or in a well-ventilated area. Wear protective gloves, clothing, and eye protection. If exposed or concerned: Get medical attention. If experiencing respiratory symptoms: Call poison centre or doctor. If in eyes: Rinse with water and remove contact lenses.

WARRANTY: In connection with the sales of this product, TEAKDECKING SYSTEMS Inc (TDS). makes no warranty of suitability for any specific purpose. In lieu of all warranties expressed or implied. TDS will refund the purchase price of any defective material. In no case will TDS be liable for incidental or consequential damages.



TEAKDECKING SYSTEMS. INC.
7061 15TH Street East
Sarasota, FL 34243, USA
Phone: +1 941 756 0600
Fax: +1 941 756 0406
info.usa@teakdecking.com
www.teakdecking.com



Teakdecking Systems® European representative

ZETA MARINE GROUP. ApS.
Gotlandsvej 6
5700 Svendborg
Denmark.
Phone: +4562201312
info@zetamarinegroup.com
www.zetamarinegroup.com